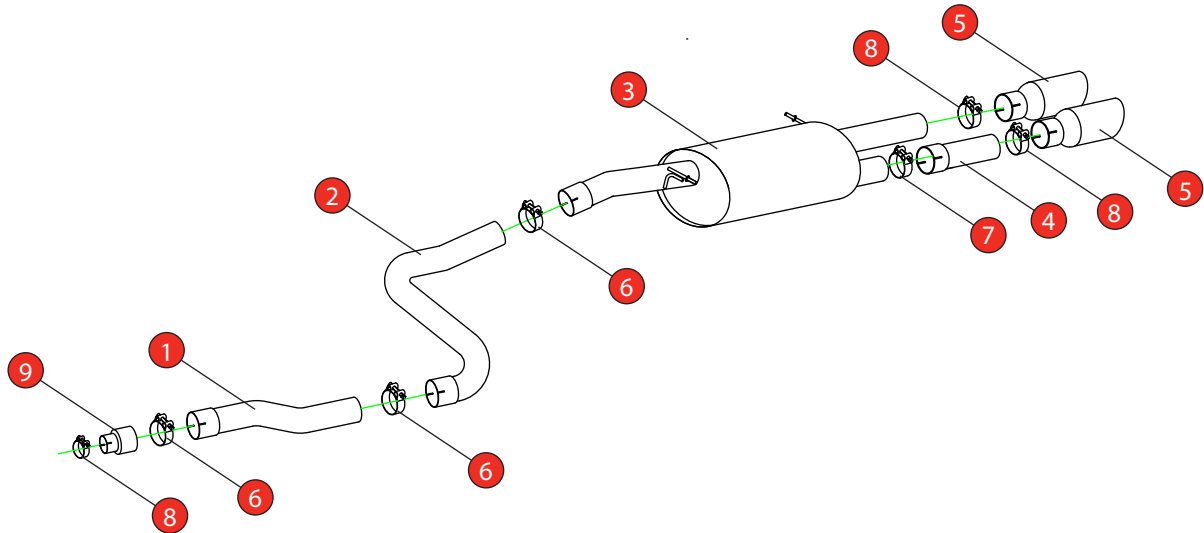


| | | | |
|--------------|--|-----------------|----------------------|
| Car | Ford Puma ST | Part No. | SFDS093 |
| Year | 2020-Current | Fit Kits | 375FK |
| Notes | Where not supplied use original fittings. The original exhaust requires cutting. | Features | Pipe Diameter:- 70mm |

Estimated Fitting Time: 60 Minutes



| NO. | PART NO. | DESCRIPTION | QTY |
|----------------|------------|-----------------------------|-----|
| 1 | 1291FD | Centre Section | 1 |
| 2 | 1292FD | Link Pipe | 1 |
| 3 | 1314FD | Rear Silencer | 1 |
| 4 | 1300FD | Valved Trim Connecting Pipe | 1 |
| 5 | Z023.10062 | Polishe Daytona Trim | 2 |
| Fit Kit | | | |
| 6 | Z016.10063 | 72mm H/D Clamp | 3 |
| 7 | Z016.10070 | 66mm H/D Clamp | 1 |
| 8 | Z016.10064 | 63-68mm Clamp | 3 |
| 9 | AD03 | Adaptor | 1 |
| 10 | Z016.10057 | Hanging Rubber | 3 |

| | |
|------------|----------|
| E-MARK | N/A |
| DATE | 08/07/22 |
| ISSUE | 01 |
| AUTHORISED | M.Ydlibi |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

| | | | |
|--------------|--|-----------------|----------------------|
| Car | Ford Puma ST | Part No. | SFDS093 |
| Year | 2020-Current | Fit Kits | 375FK |
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Estimated Fitting Time: 60 Minutes



To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axel. (In the centre of the straight length of pipe).



B) To remove the rest of the original GPF back system cut 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.



C) Replace the rear three mounting rubbers with the uprated rubbers supplied in the fit kit.

